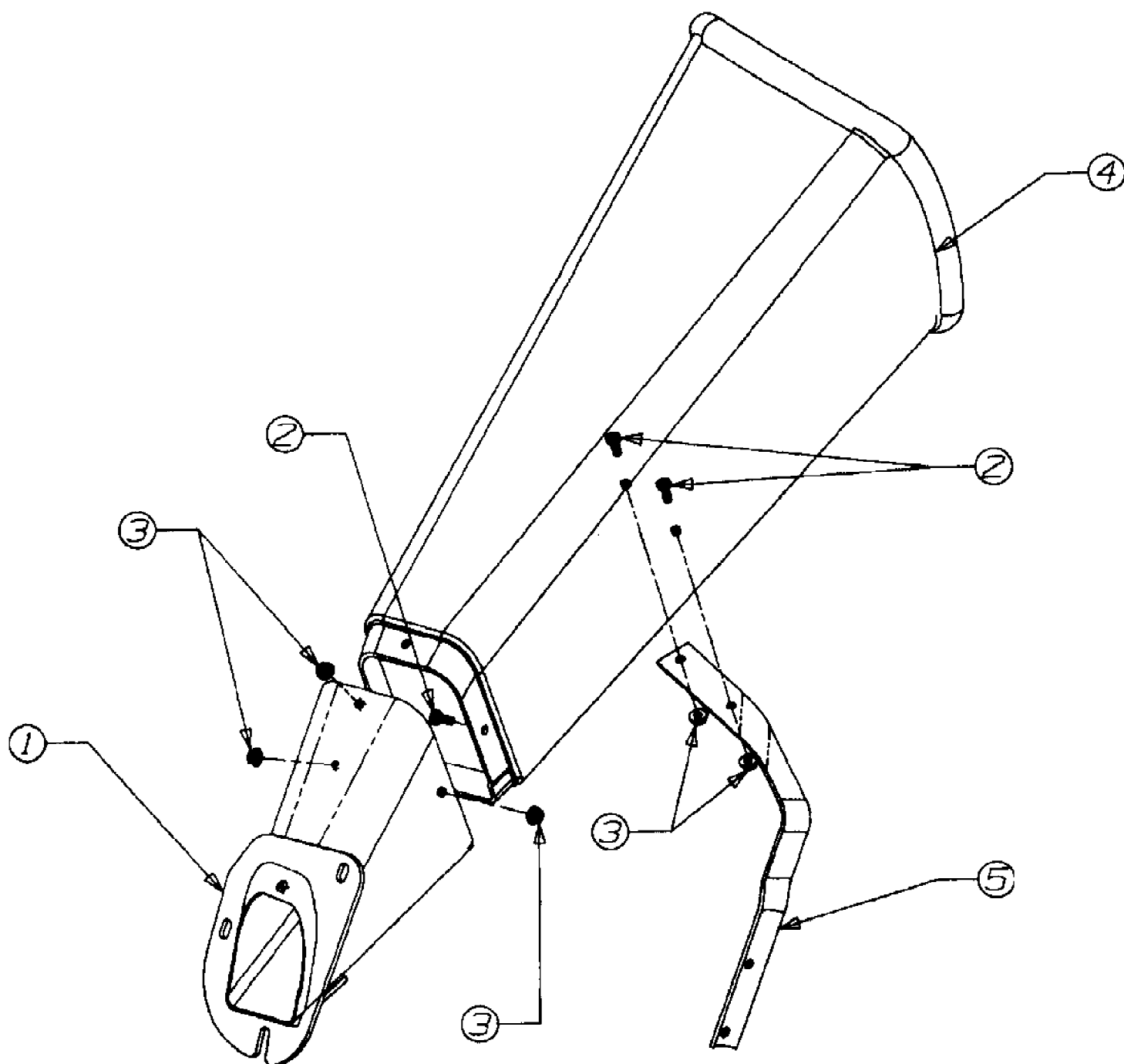


245-315B190 8 H.P. Lawn Vacuum (1995)
Chute Assembly

Page 1 of 22



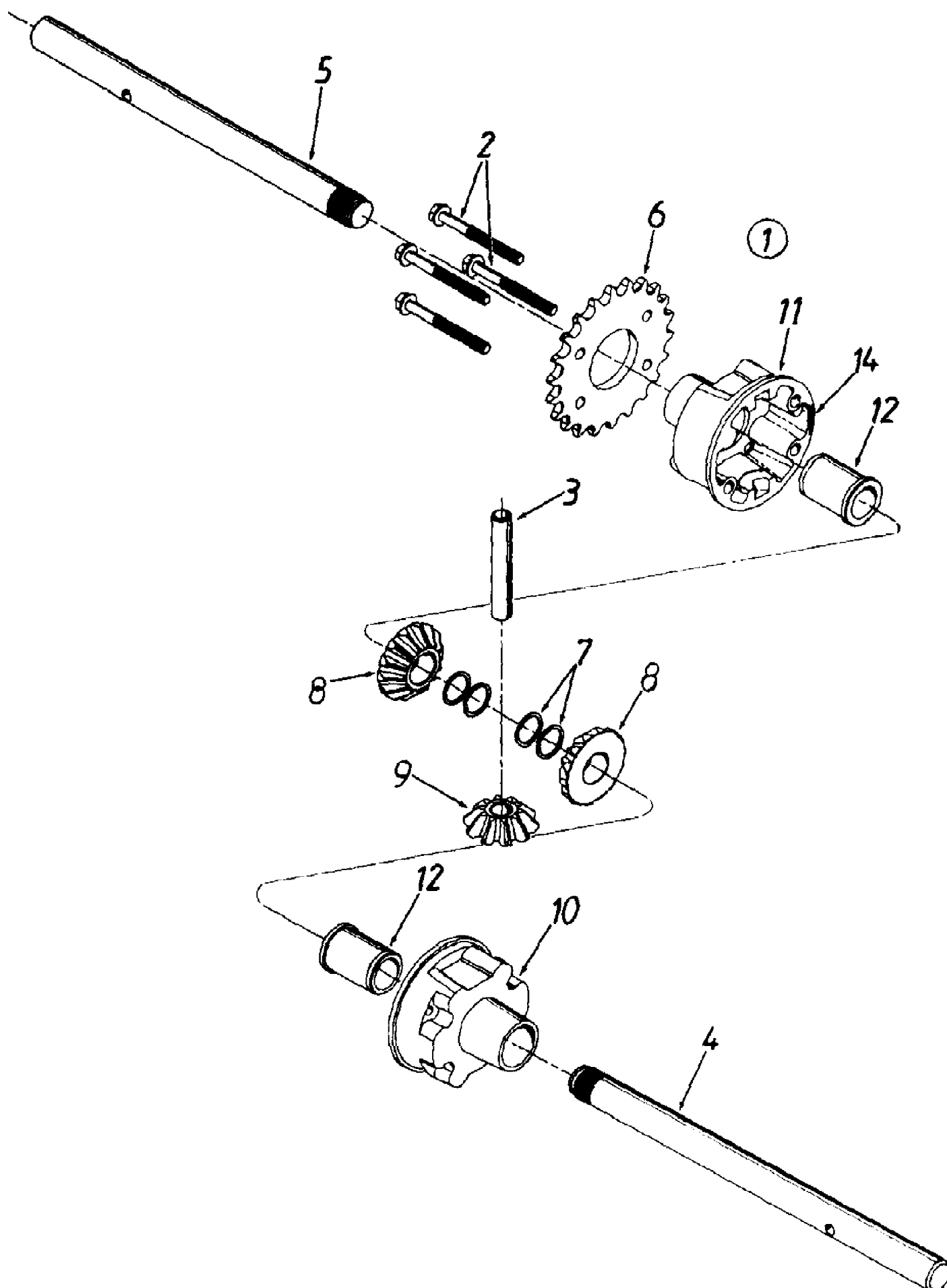
245-315B190 8 H.P. Lawn Vacuum (1995)
Chute Assembly

Page 2 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	681-0068	1	S	CHUTE ASSEMBLY
2	710-0258	5	S	SCREW HEX
3	712-3027	5	S	NUT - LOCK
4	731-1609	1	S	CHUTE -CHIPPER UPPER
5	781-0625	1		BRACKET SUPPORT
	788-0637	1		BLACK Color Code
	788-0662	1		OYSTER GRAY Color Code

245-315B190 8 H.P. Lawn Vacuum (1995)
Differential Assembly

Page 3 of 22



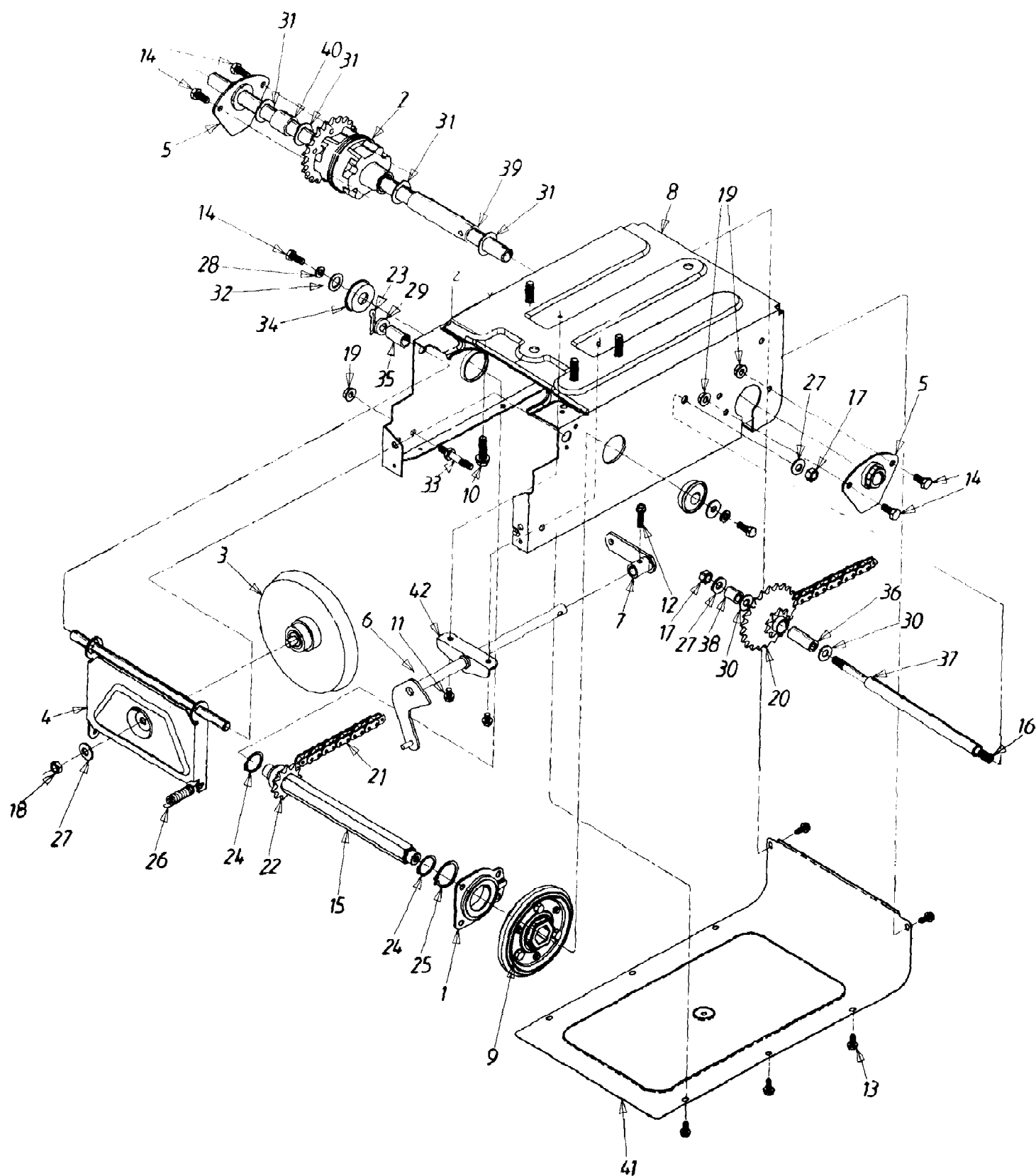
245-315B190 8 H.P. Lawn Vacuum (1995)
Differential Assembly

Page 4 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	618-0168	1		DIFFERENTIAL ASSY COMPLETE
2	710-1206	4	/P	SCREW - HEX
3	711-1035	1		SHAFT - CROSS
4	711-1037	1		AXLE - SHAFT 10.95" LONG
5	711-1038	1		AXLE - SHAFT 9.82" LONG
6	713-0445	1		SPROCKET 22 T
7	716-0232	4		RING - RETAINING (2 PER AXLE)
8	717-1358	2		GEAR - DIFFERENTIAL 14T
9	717-1437	2		GEAR - DIFFERENTIAL 10T
10	719-0333	1		HOUSING - DIFFERENTIAL RH
11	719-0334	1		HOUSING - DIFFERENTIAL LH
12	748-0383	2	S	BEARING - FLANGE
?13	737-0300	1OZ	S	GREASE
14		1		SEALANT - LOCTITE 5699

245-315B190 8 H.P. Lawn Vacuum (1995)
Friction Wheel Bearing Assembly

Page 5 of 22



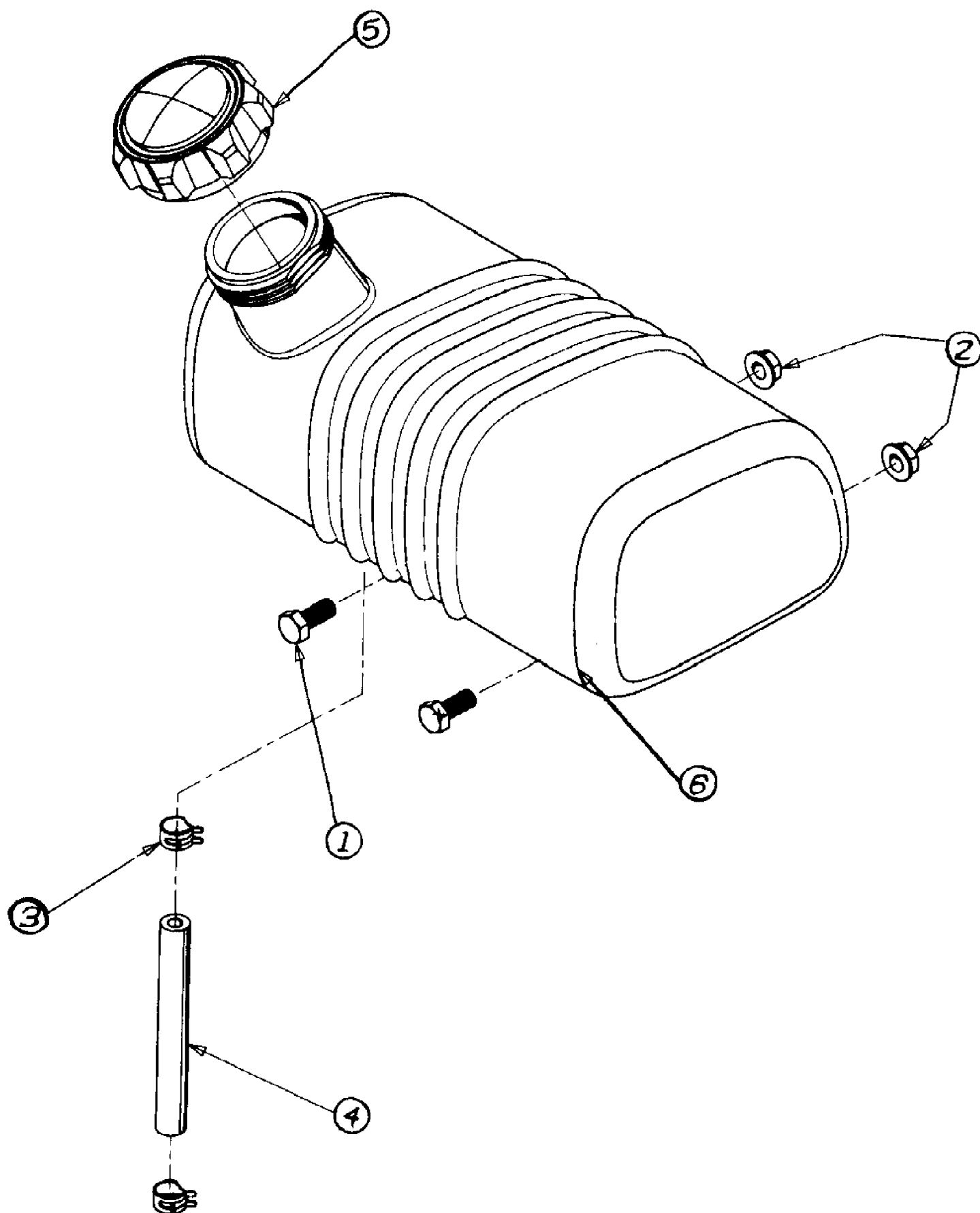
245-315B190 8 H.P. Lawn Vacuum (1995)
Friction Wheel Bearing Assembly

Page 6 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	618-0063	1		BEARING ASSY - FRICTION WHEEL
2	618-0168	1		DIFFERENTIAL ASSY COMP.
3	656-0009	1	S	DISC - FRICTION WHEEL ASSY COMP.
	756-0564	1	S	DISC - FRICTION WHEEL
	738-0865	1		BOLT - SHOULDER
	741-0600	1	S	BEARING - BALL
4	681-0055	1	S	BRACKET ASSY - SUPPORT
5	681-0058	2	/P	BRACKET ASSY - AXLE
6	681-0069	1		SHAFT ASSY - SHIFT
7	681-0072	1		ARM ASSY - SHIFT
8	681-0073	1		FRAME ASSY
9	684-0042	1	S	WHEEL ASSY - FRICTION
10	710-0502A	4	/P	SCREW - HEX SELF - TAP
11	710-0653	2	/P	SCREW - HEX WASHER
12	710-0788	1	/P	SCREW - HEX WASHER
13	710-0896	8	/P	SCREW - HEX
14	710-3008	6	/P	SCREW - HEX
15	711-1026	1		SHAFT - HEX
16	711-1028	1		SHAFT - JACK
17	712-0241	2	/P	NUT - HEX
18	712-0711	1	/P	NUT - HEX JAM
19	712-3004A	5	/P	NUT - HEX FLANGE LOCK
20	713-0330	1		SPROCKET & HUB
21	713-0374	1	/P	CHAIN
22	713-0415	1		SPROCKET 11T
23	714-0474	1	S	PIN - COTTER
24	716-0102	2	S	RING - SNAP
25	716-0185	1		RING - SNAP
26	732-0264	1	S	SPRING - EXTENSION 1
27	736-0105	3	/P	WASHER - BELL
28	736-0119	2	S	WASHER - LOCK
29	736-0160	1	S	WASHER - FLAT
30	736-0267	2	S	WASHER - FLAT
31	736-0287	4	S	WASHER - FLAT
32	736-3089	2	/P	WASHER - FLAT
33	738-0908	1		BOLT - IDLER
34	741-0563	2	S	BEARING - BALL
35	748-0382	1		SPACER
36	750-0351	1		SLEEVE
37	750-0978	1		SPACER
38	750-0979	1		SPACER
39	750-0980	1		SPACER
40	750-0981	1		SPACER
41	781-0612	1		COVER - FRAME
42	784-5590	1		BRACKET - SHIFT
	788-0637	1		BLACK COLOR CODE
	788-0662	1		OYSTER GRAY COLOR CODE

245-315B190 8 H.P. Lawn Vacuum (1995)
Fuel Tank

Page 7 of 22



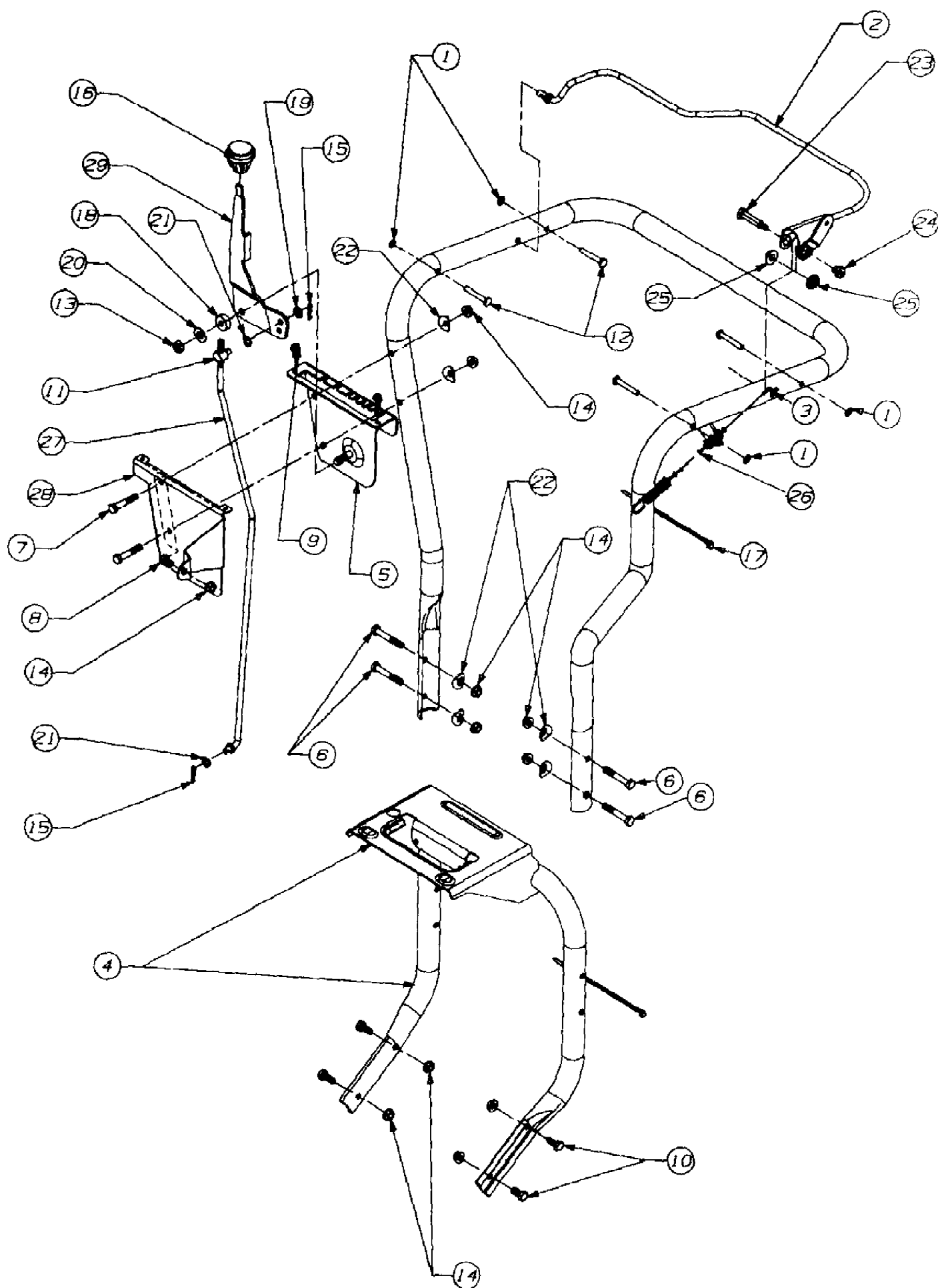
245-315B190 8 H.P. Lawn Vacuum (1995)
Fuel Tank

Page 8 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	710-3008	2	/P	SCREW - HEX
2	712-3004A	2	/P	NUT - HEX LOCK FLANGE
3	726-0205	2	/P	CLAMP - HOSE
4	751-0535-8	1	S	HOSE - FUEL LINE 8"
5	751-0603	1	S	CAP - FUEL
6	751-0615	1		TANK - FUEL 1 GALLON
	726-0209	1	/P	CABLE TIE Not shown

245-315B190 8 H.P. Lawn Vacuum (1995)
Handle Assy.

Page 9 of 22



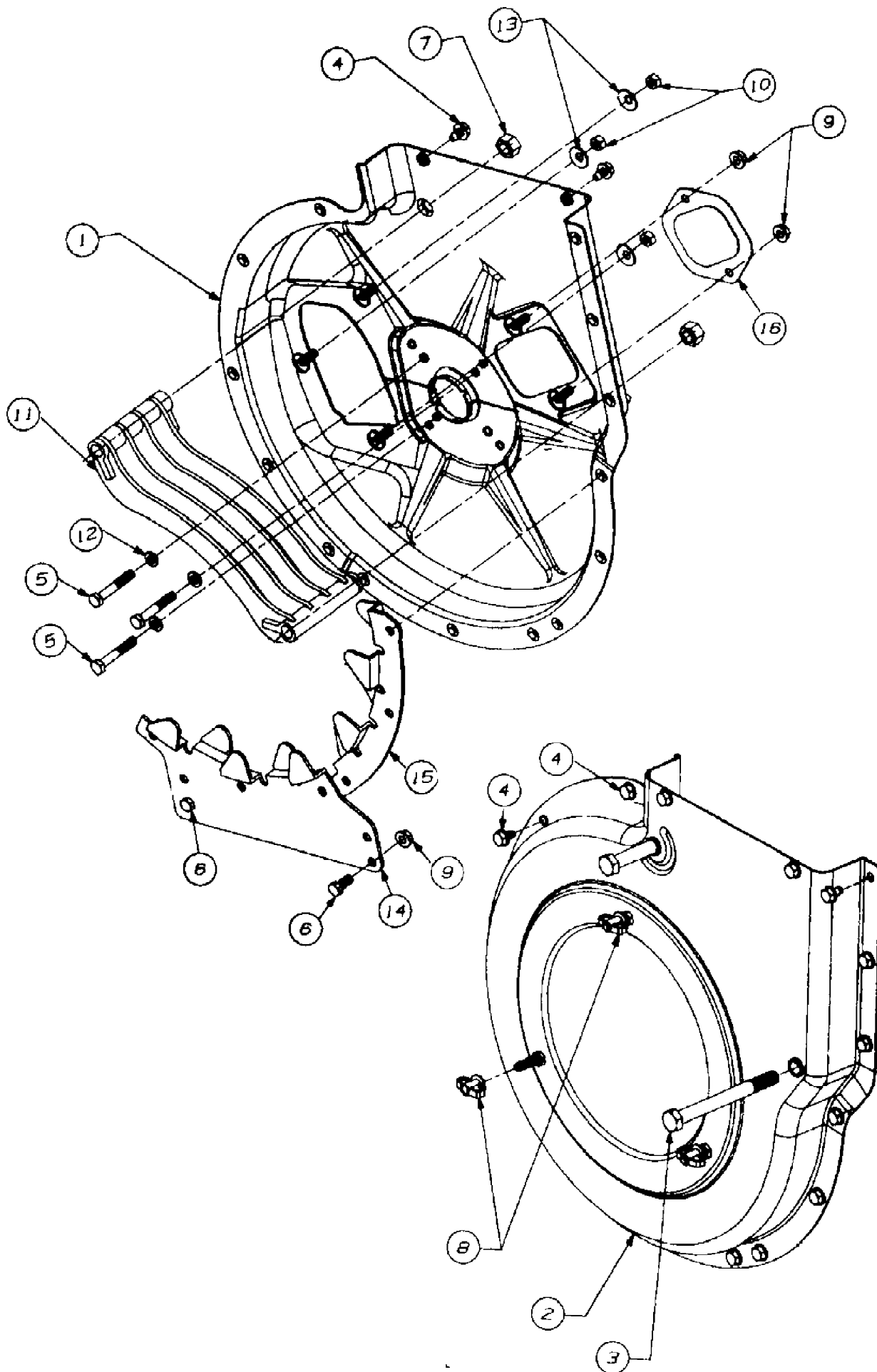
245-315B190 8 H.P. Lawn Vacuum (1995)
Handle Assy.

Page 10 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	1539-019	4		PUSHNUT
2	647-0019	1		CONTROL ASSY
3	649-0008	1		HANDLE ASSY - UPPER
4	649-0012	1		HANDLE ASSY - LOWER
5	681-0076	1		BRACKET ASSY - SHIFT
6	710-0116	4	S	SCREW - HEX
7	710-0380	2	S	SCREW - HEX
8	710-0621	1	S	SCREW - HEX
9	710-0896	2	/P	SCREW - HEX
10	710-3008	4	/P	SCREW - HEX
11	711-0677	1	S	FERRULE
12	711-0737	4	S	PIN - STUD
13	712-0116	1	S	NUT - HEX LOCK
14	712-3004A	11	/P	NUT - HEX LOCK
15	714-0104	2	S	PIN - COTTER
16	720-0232	1	S	KNOB - SHIFT
17	725-0157	2	/P	CABLE TIE
18	735-0126	1	S	WASHER - RUBBER
19	736-0264	1	S	WASHER - FLAT
20	736-0300	1	S	WASHER - FLAT
21	736-0413	2	/P	WASHER - SPRING
22	736-0451	6	S	WASHER - SADDLE
23	738-0560	1	S	SCREW - SHOULDER
24	738-0561	1	S	NUT - SHOULDER
25	741-0402	2	S	BEARING - FLANGE PLASTIC
26	746-0921	1	S	CABLE - CLUTCH
27	747-0626	1		ROD - SHIFT
28	781-0626	1		COVER - SHIFT
29	784-0297	1	S	HANDLE - SHIFT

245-315B190 8 H.P. Lawn Vacuum (1995)
Housing Assy.

Page 11 of 22



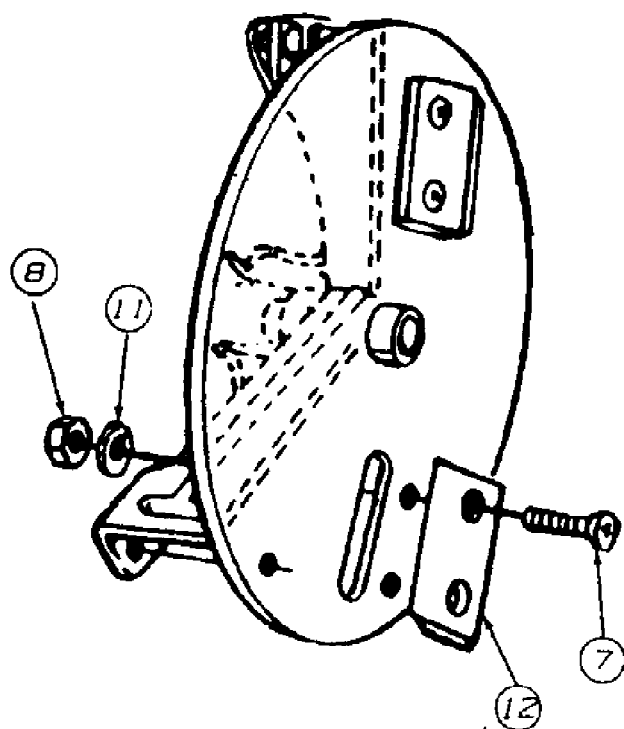
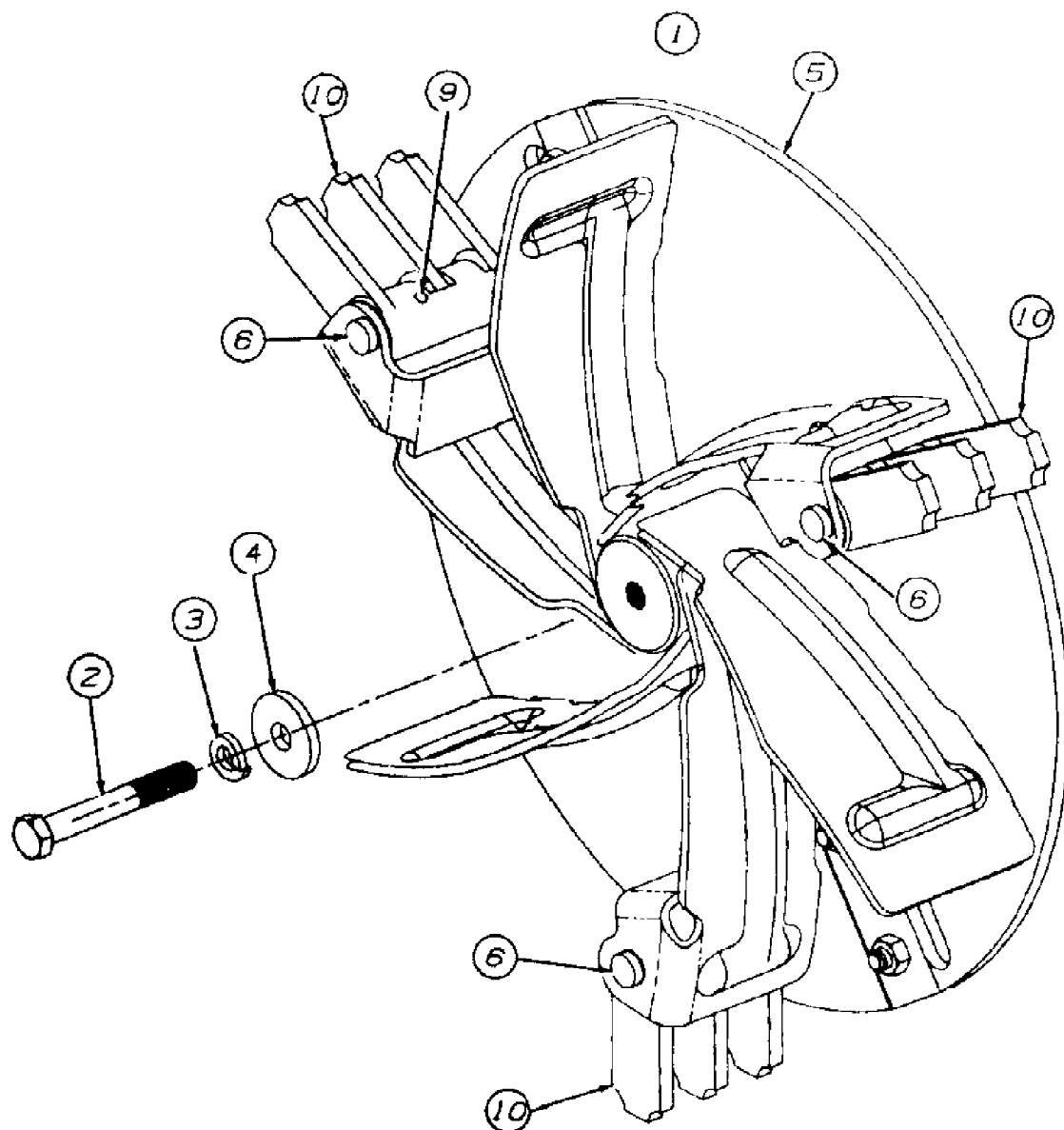
245-315B190 8 H.P. Lawn Vacuum (1995)
Housing Assy.

Page 12 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	681-0059	1		HOUSING ASSY - INNER
2	681-0060	1	/P	HOUSING ASSY - OUTER
3	710-0382	2		SCREW - HEX
4	710-0607	18	/P	SCREW - HEX SELF TAP
5	710-0772	2	/P	SCREW - HEX
6	710-3008	2	/P	SCREW - HEX
7	712-0384	2	S	NUT - HEX LOCK
8	712-0421	3		KNOB
9	712-3004A	4	/P	NUT - HEX LOCK
10	712-3010	3	S	NUT - HEX (GR 5)
11	719-0326	1		SCREEN
12	736-0119	3	S	WASHER - LOCK
13	736-0242	3	/P	WASHER - BELL
14	781-0598	1	S	BLADE - FLAIL HOUSING
15	781-0599	1	S	BLADE - FLAIL HOUSING
16	781-0627	1		COVER - CHIPPER

245-315B190 8 H.P. Lawn Vacuum (1995)
Impeller Assembly

Page 13 of 22



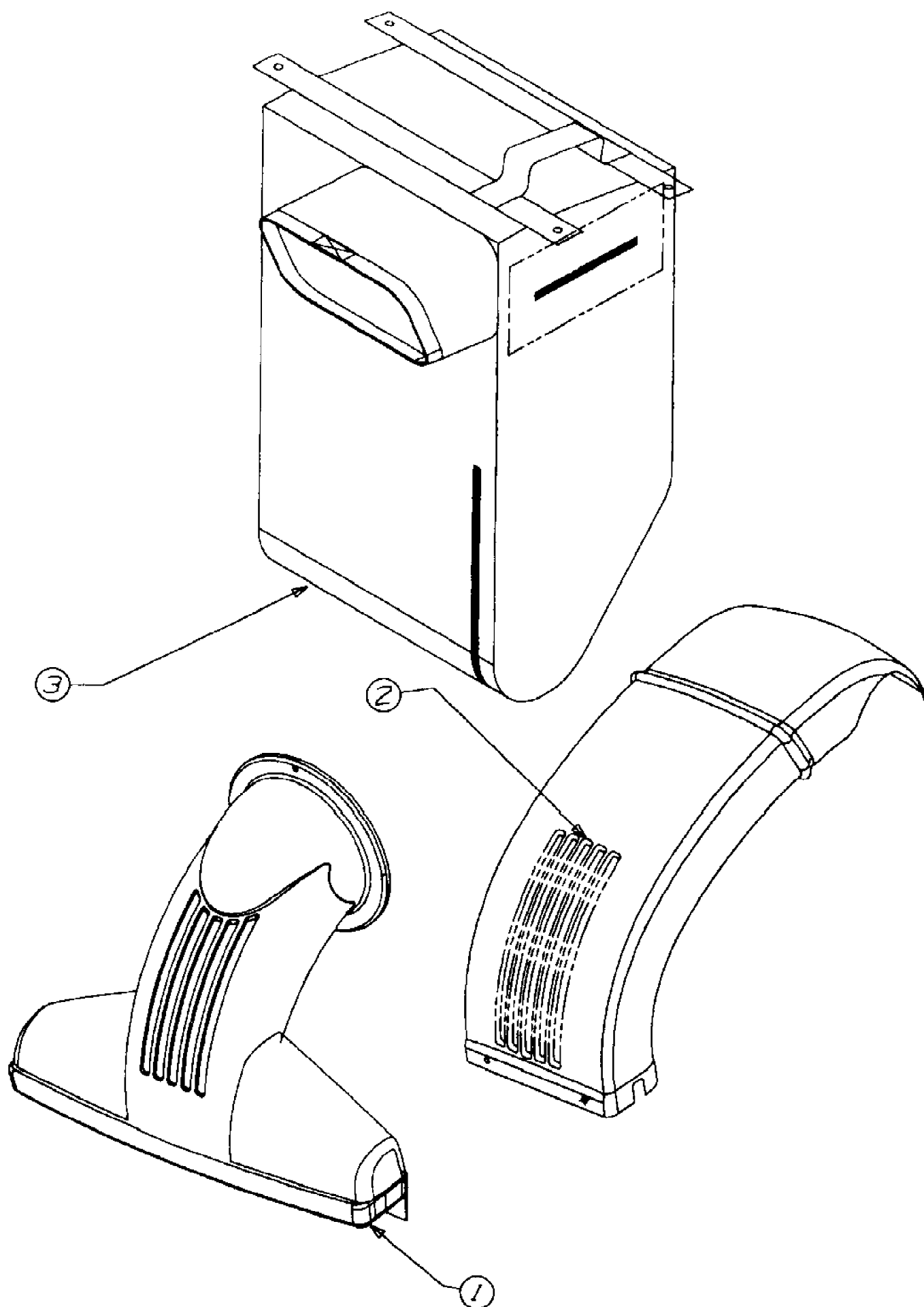
245-315B190 8 H.P. Lawn Vacuum (1995)
Impeller Assembly

Page 14 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	681-0078	1	S	IMPELLER ASSY COMP. INCLUDES ITEM #s 2 THRU 12.
2	710-1273	1		SCREW - HEX
3	736-0217	1	S	WASHER - LOCK
4	736-0247	1	/P	WASHER - FLAT
5	681-0078	1	S	IMPELLER ASSY
6	711-0833A	3	S	PIN - CLEVIS
7	710-1054	4	/P	SCREW - FLAT HEAD
8	712-0411	4	S	NUT - HEX LOCK
9	715-0249	3	S	PIN - ROLL SPRING
10	719-0329	3		BLADE - FLAIL
11	736-0119	4	S	WASHER - LOCK
12	742-0544	4	S	BLADE - CHIPPER

245-315B190 8 H.P. Lawn Vacuum (1995)
Nozzle Assembly

Page 15 of 22



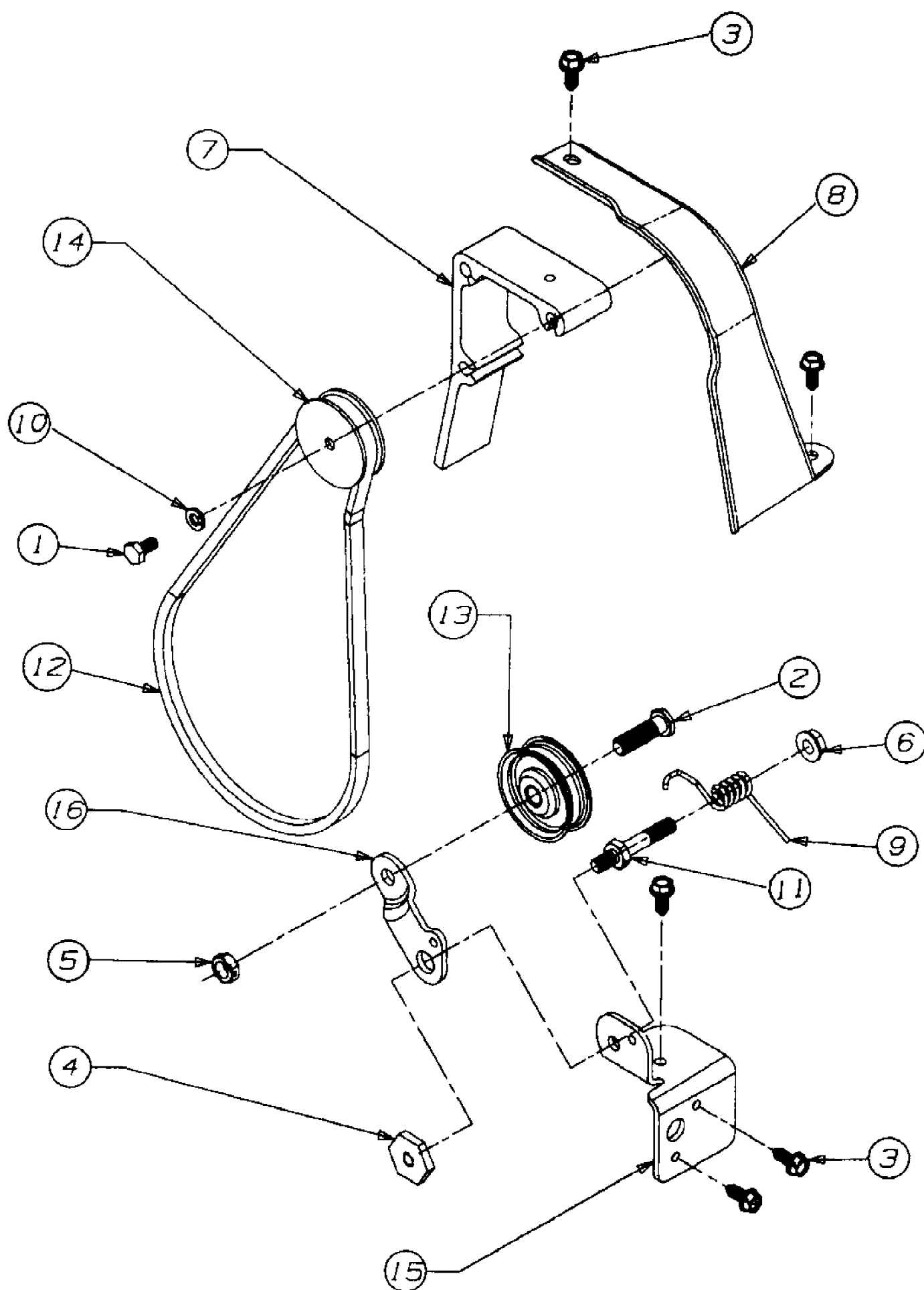
245-315B190 8 H.P. Lawn Vacuum (1995)
Nozzle Assembly

Page 16 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	631-0028	1	S	NOZZLE ASSY - VACUUM
2	731-1573	1		CHUTE - DISCHARGE
3	764-0472	1	S	BAG - VACUUM
	788-0637	1		BLACK COLOR CODE
	788-0662	1		OYSTER GRAY COLOR CODE

245-315B190 8 H.P. Lawn Vacuum (1995)
V-Belt Bracket

Page 17 of 22



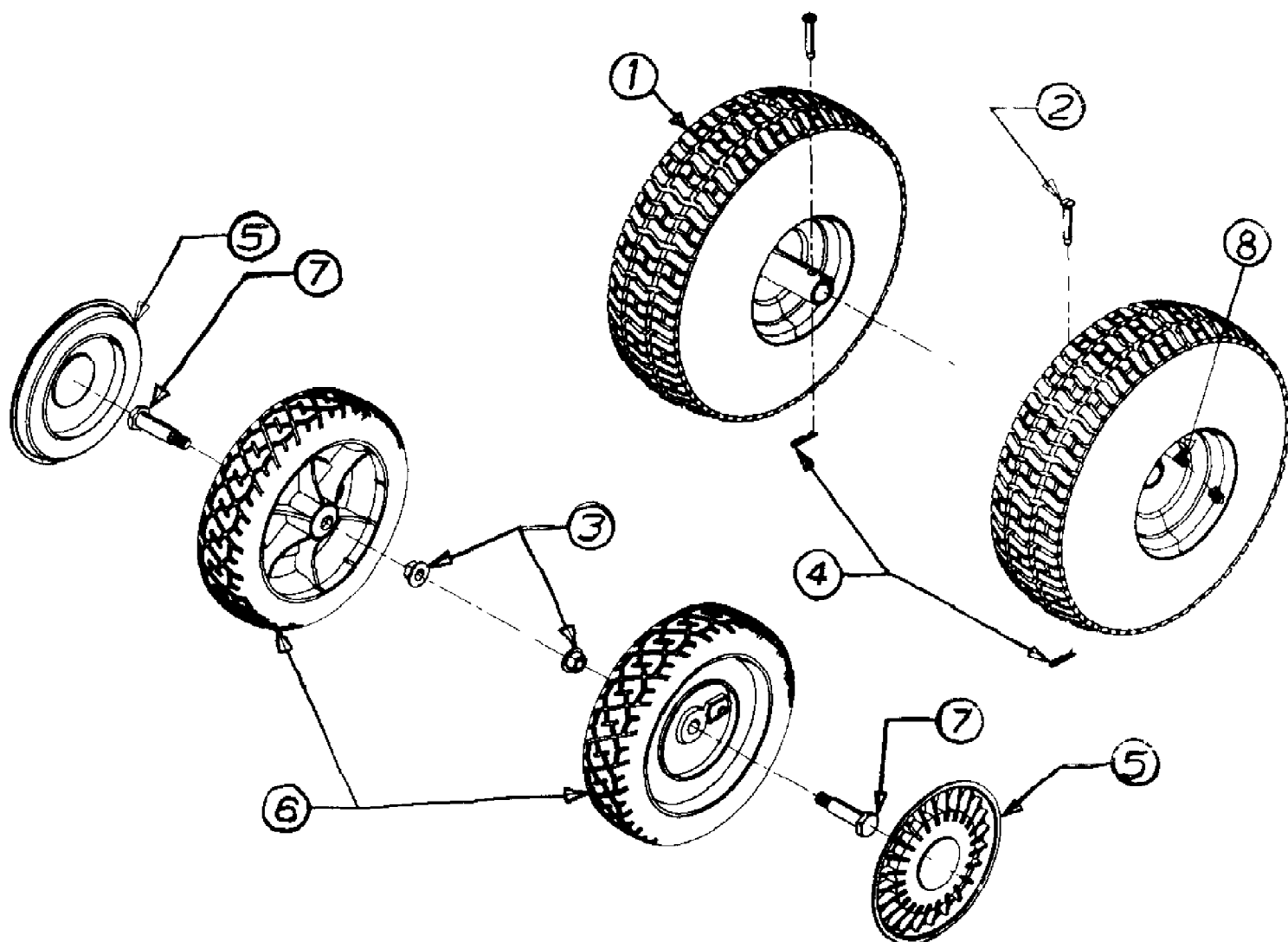
245-315B190 8 H.P. Lawn Vacuum (1995)
V-Belt Bracket

Page 18 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	710-0230	1	/P	SCREW - HEX
2	710-0723	1	/P	SCREW - HEX
3	710-0896	5	/P	SCREW - HEX
4	711-0758	1	S	NUT - HEX SHOULDER
5	712-0266	1	S	NUT - HEX LOCK
6	712-3004A	1	/P	NUT - HEX LOCK FLANGE
7	719-0330	1	S	ADAPTER - MOUNTING
8	731-1584	1	/P	COVER - BELT
9	732-0745	1		SPRING - TORSION
10	736-0329	1	S	WASHER - LOCK
11	738-0908	1		BOLT - IDLER
12	754-0256	1	S	V - BELT
13	756-0313	1	/P	IDLER - FLAT
14	756-0649	1		PULLEY
15	781-0611	1		BRACKET - IDLER PIVOT
16	781-0614	1		BRACKET - IDLER

245-315B190 8 H.P. Lawn Vacuum (1995)
Wheel Assembly

Page 19 of 22



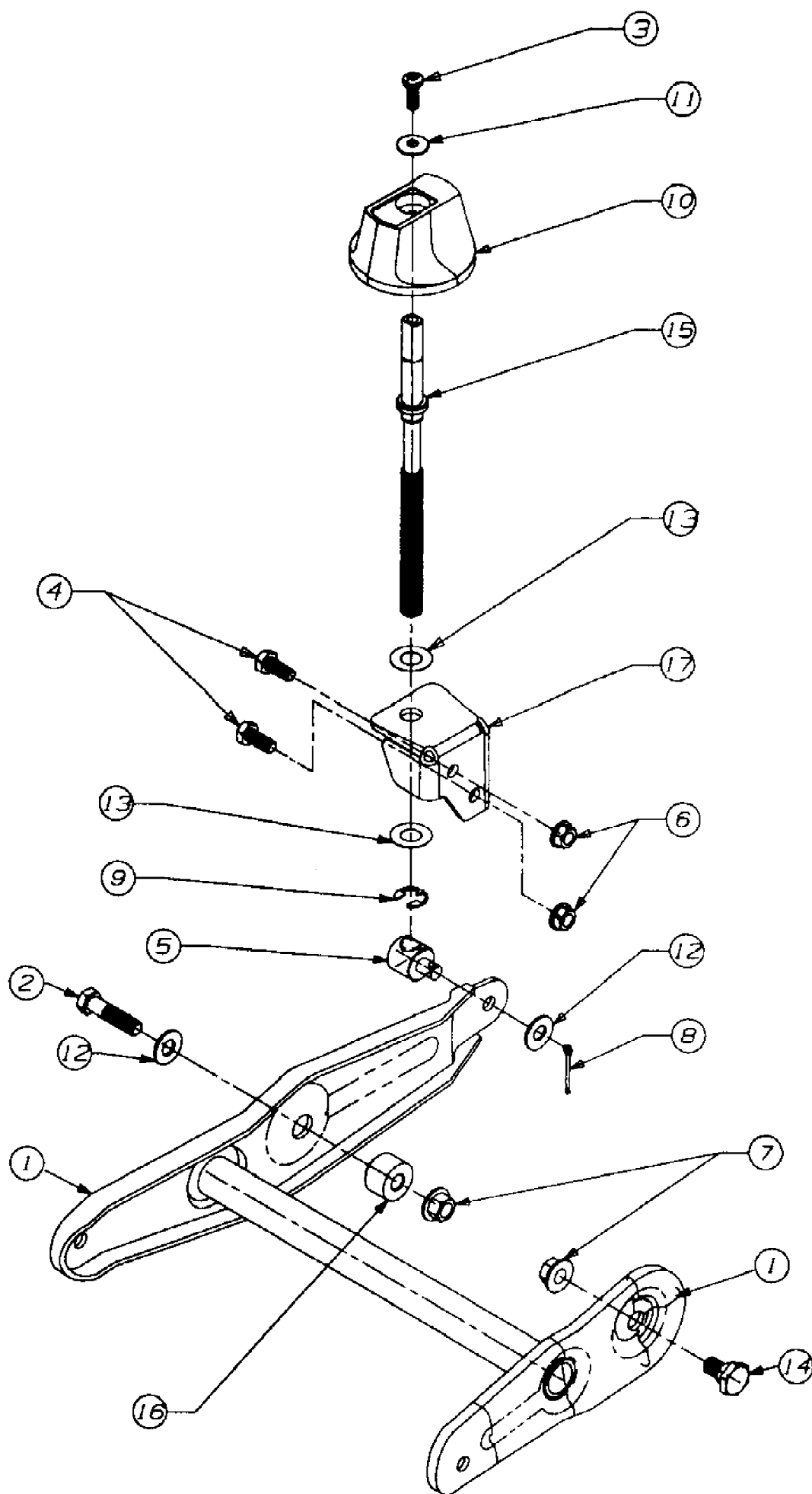
245-315B190 8 H.P. Lawn Vacuum (1995)
Wheel Assembly

Page 20 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	634-0100	2		WHEEL ASSY COMPLETE 4" X 10"
	634-0101	2	S	RIM ASSY COMPLETE
	734-1598	2	S	TIRE PNEUMATIC 4" X 10"
2	711-1017	2	/P	PIN - CLEVIS
3	712-3005	2	S	NUT - HEX FLANGE
4	714-0104	2	S	PIN - COTTER
5	731-0981A	2	S	HUB CAP
6	734-1793	2		WHEEL 2" X 8"
7	738-0213	2	/P	SCREW - SHOULDER
8	734-0255	2	S	VALVE STEM

245-315B190 8 H.P. Lawn Vacuum (1995)
Wheel Pivot Bracket Assembly

Page 21 of 22



245-315B190 8 H.P. Lawn Vacuum (1995)
Wheel Pivot Bracket Assembly

Page 22 of 22

Ref #	Part Number	Qty	S/P/F	Description
1	681-0070	1		BRKT ASSY - WHEEL PIVOT
2	710-0520	1	/P	SCREW - HEX
3	710-0924	1	/P	SCREW - MACHINE PAN HD
4	710-3008	2	/P	SCREW - HEX
5	711-1041	1		FERRULE - ADJUSTABLE
6	712-3004A	2	/P	NUT - HEX FLANGE
7	712-3005	2	S	NUT - HEX FLANGE LOCK
8	714-0115	1	S	PIN - COTTER
9	716-0104	1	S	RING - E
10	720-0236	1	S	KNOB - PLASTIC
11	736-0270	1	/P	WASHER - BELL
12	736-0300	2	S	WASHER - FLAT
13	736-0369	2	S	WASHER - FLAT
14	738-0258	1	S	SCREW - SHOULDER
15	747-0631	1		ROD - ADJUSTABLE
16	750-0985	1		SPACER
17	781-0605	1	S	BRACKET - HEIGHT ADJ
	788-0637	1		BLACK
	788-0662	1		OYSTER GRAY